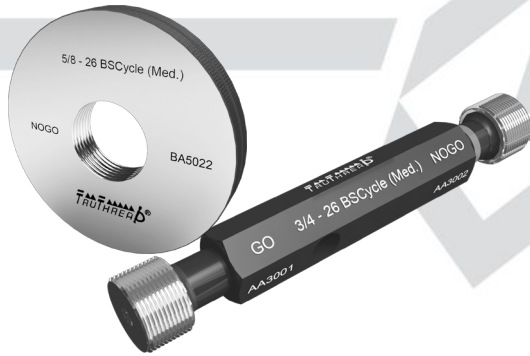
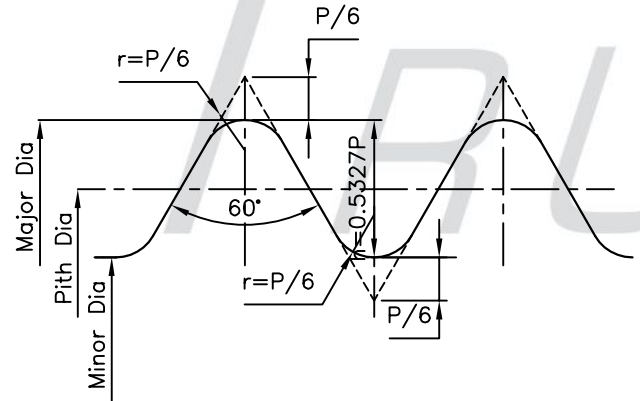


B.S. CYCLE THREADS

Application : Used for Spokes, Nipples, Bolts, Nuts in cycle industry.



B.S. CYCLE THREAD PROFILE



SPECIFICATION: Basic Dimensions : B.S. 811 – 1950.
Tolerances : B.S. 919 Part II – 2007.

MANUFACTURING RANGE

DIAMETER/ SIZE	TPI	Thread Plug Gauges	Thread Ring Gauges	Check Plug Gauges to check NEW Rings.	Wear Check Plug Gauges to check/ calibrate used Rings.
For Spokes and Nipples		Tolerance Class- Medium (M)	Tolerance Class- Medium (M)	Tolerance Class- Medium (M)	Tolerance Class- Medium (M)
SWG 11	44				
SWG 10, SWG 9	40				
SWG 8	32				
For Bolts and Nuts		Tolerance Class- Close (C) Medium (M) Free (F)	Tolerance Class- Close (C) Medium (M) Free (F)	Tolerance Class- Close (C) Medium (M) Free (F)	Tolerance Class- Close (C) Medium (M) Free (F)
1/8	40				
5/32, 3/16	32				
7/32, 1/4, 9/32, 5/16	26				
3/8, 7/16, 1/2,					
9/16, 5/8, 11/16, 3/4,					
For Special Thread Applications		Tolerance Class- Medium (M)	Tolerance Class- Medium (M)	Tolerance Class- Medium (M)	Tolerance Class- Medium (M)
7/8, 1, 1.290, 1.370	24				
1.9/16, 1.5/8					
1.1/8, 1.45, 17/64					
31/32		30			