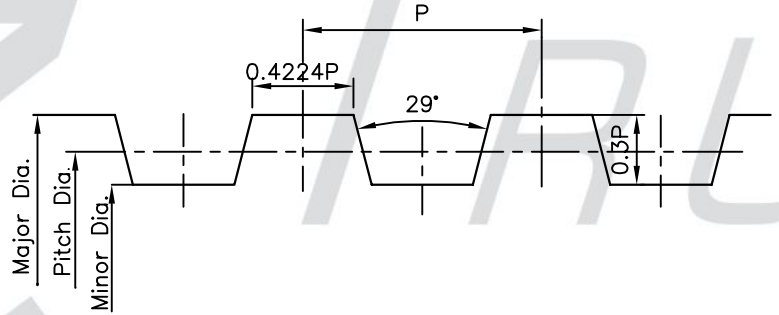


STUB ACME

Application : Thin walled applications, where coarse pitch is needed like tubes used in Oil field equipments, where acme threads can't be used.

STUB ACME THREAD PROFILE



SPECIFICATION :
ANSI/ASME B1.8 – 1988

MANUFACTURING RANGE

Gauge Type	Diameter Range (Inch)	TPI	Tolerance Class
Thread Plug Gauges.	1/4 - 5 Above 5 up to 14 Diameter can be supplied based on customer request.	16, 14, 12, 10, 8, 6, 5, 4, 3, 2.5, 2. TPI not covered here can be supplied based on customer request.	2G, 3G & 4G 2C, 3C & 4C
Thread Ring Gauges.	1/4 - 5 Above 5 up to 11 Diameter can be supplied based on customer request.	16, 14, 12, 10, 8, 6, 5, 4, 3, 2.5, 2. TPI not covered here can be supplied based on customer request.	2G, 3G & 4G 2C, 3C & 4C
Plain Plugs to check Minor Diameter of Internal Threads	To cover above Diameter range.		
Plain Rings to check Major Diameter of External Threads.	To cover above Diameter range.		
Check Plug Gauges	To check NEW Go & Nogo Ring Gauges as given above.		
Wear Check Plug Gauges	To check / calibrate USED Go & Nogo Ring Gauges as given above.		